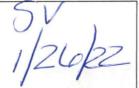
ORIGINAL

PETITION FOR VARIANCE CLERK OF THE BOARDS BEFORE THE HEARING BOARD OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT



PETITI	ONER: Lunday-Thagard Company dba World (Oil Refining CASE NO: 2033-34
		FACILITY ID: 800080
ACILI Iocati	TY ADDRESS: 9302 Garfield Avenue on of equipment/site of violation; specify bu	siness/corporate address, if different, under Item 2, below
City S	tate, Zip: South Gate, CA 90280	
rity, G	late, Zip. Gouth Gate, CA 30200	
	TVDE OF VARIANCE REQUESTED (more th	on one have may be absolved; see Attachment A. Itom 1. before
	selecting)	an one box may be checked; see Attachment A, Item 1, before
	☐ INTERIM SHORT ☐ REGULA	R EMERGENCY EX PARTE EMERGENCY
		rent than Petitioner), address, and phone number of persons etition (no more than two authorized persons).
<u>.</u>		
2.	authorized to receive notices regarding this Pe	etition (no more than two authorized persons).
2	authorized to receive notices regarding this Po	etition (no more than two authorized persons). Aron Potash
2.	authorized to receive notices regarding this Pontagon David Chetkowski Environmental Manager, World Oil	etition (no more than two authorized persons). Aron Potash Latham & Watkins LLP
	authorized to receive notices regarding this Pontagon David Chetkowski Environmental Manager, World Oil 9302 Garfield Avenue	Aron Potash Latham & Watkins LLP 355 South Grand Avenue
2.	authorized to receive notices regarding this Pontagon David Chetkowski Environmental Manager, World Oil 9302 Garfield Avenue South Gate, CA Zip 90280	Aron Potash Latham & Watkins LLP 355 South Grand Avenue Los Angeles, CA Zip 90071-1560
	authorized to receive notices regarding this Pontal David Chetkowski Environmental Manager, World Oil 9302 Garfield Avenue South Gate, CA Zip 90280 (562) 928-7000 Ext. 2329	Aron Potash Latham & Watkins LLP 355 South Grand Avenue Los Angeles, CA Zip 90071-1560 (213) 891-8758 Ext.
3.	authorized to receive notices regarding this Pontal David Chetkowski Environmental Manager, World Oil 9302 Garfield Avenue South Gate, CA Zip 90280 (562) 928-7000 Ext. 2329	Aron Potash Latham & Watkins LLP 355 South Grand Avenue Los Angeles, CA Zip 90071-1560 (213) 891-8758 Ext.
	authorized to receive notices regarding this Pontal Manager, World Oil 9302 Garfield Avenue South Gate, CA Zip 90280 (562) 928-7000 Ext. 2329 E-mail dchetkowski@worldoilcorp.com	Aron Potash Latham & Watkins LLP 355 South Grand Avenue Los Angeles, CA Zip 90071-1560 (213) 891-8758 Ext. E-mail aron.potash@lw.com

If you require disability-related accommodations to facilitate participating in the hearing, contact the Clerk of the Board at least five (5) calendar days prior to the hearing.

[ALL DOCUMENTS FILED WITH CLERK'S OFFICE BECOME PUBLIC RECORD]

5. Briefly describe the type of business and processes at your facility.

World Oil Refining's ("World Oil") facility is a petroleum refinery that processes crude oil into asphalt. Non-asphalt byproducts (naphtha, light distillate oil, and vacuum gas oils) are shipped to other companies (including motor fuel refineries) for further processing.

World Oil petitions the Hearing Board for this variance because World Oil needs to shut down a vapor incinerator (C97) for an approximately two day period in order to both (1) conduct maintenance on and internal inspections of C97 and (2) allow SoCalGas to perform maintenance on the natural gas line supplying the facility.

When the natural gas line and incinerator C97 are undergoing maintenance, World Oil will not be able to operate the incinerator. The incinerator is the permitted control device for storage tanks, refining operations (crude distillation and treating/stripping units), asphalt blowing operations, asphalt loading operations, and wastewater system components.

World Oil requests a variance allowing it to vent the storage tanks, wastewater system components, and asphalt loading operations to alternative control devices (with control efficiency equivalent to incinerator C97) while the natural gas line and incinerator maintenance and inspection work is being performed.

The asphalt blowing and refining operations will be shut down several days before the incinerator is shut down so that the refinery can conduct a planned turnaround.

Given the limited duration and straightforward nature of the variance request, and given the absence of excess emissions, World Oil proposes that this matter be heard on the consent calendar, and World Oil's counsel will reach out to District counsel to discuss this request.

6. List the equipment and/or activity(s) that are the subject of this petition (see Attachment A, Item 6, Example #1). Attach copies of the Permit(s) to Construct and/or Permit(s) to Operate for the subject equipment. For RECLAIM or Title V facilities, attach *only* the relevant sections of the Facility Permit showing the equipment or process and conditions that are subject to this petition. You must bring the entire Facility Permit to the hearing.

Equipment/Activity	Application/ Permit No.	RECLAIM Device No.	Date Application /Plan Denied (if relevant)*
Storage Tanks:			
Storage Tank 413, Fixed Roof, LVGO, 20,000 gals	556994	D38	
Storage Tank 414, Fixed Roof, LVGO, 20,000 gals	564027	D39	
Storage Tank 415, Fixed Roof, LVGO, 20,000 gals	556992	D40	
Storage Tank 418, Fixed Roof, LVGO, Naphtha, Gas Oil, Light Distillate Oil, 20,305 gals	603730	D286	
Storage Tank 419, Fixed Roof, Naphtha, Gas Oil, 20,106 gals	493999	D47	
Storage Tank 420, Fixed Roof, Naphtha, Gas Oil, 20,106 gals	426413	D48	+
Storage Tank 421, Fixed Roof, Naphtha, Gas Oil, 20,106 gals	494000	D49	
Storage Tank 422, Fixed Roof, Naphtha, Gas Oil, Kerosene, 20,106 gals	494001	D50	
Storage Tank 423, Fixed Roof, Naphtha, Gas Oil, Light Distillate Oil, 20,305 gals	597148	D284	
Storage Tank 3503, Fixed Roof, Slop Oil, Waste Water, 3700 bbls	539681	D252	
Storage Tank 3504, Fixed Roof, Slop Oil, Waste Water, 4029 bbls	588765	D270	
Storage Tank 4208, Fixed Roof, LVGO, 4200 bbls	556995	D71	

	10		
Storage Tank 8705, Fixed Roof, Crude, 8700 bbls	498827	D35	
Storage Tank 10001, Fixed Roof, Crude, 10,307 bbls	540826	D251	
Storage Tank 10002, Fixed Roof, Crude, 10,307 bbls	585587	D269	
Wastewater Components:			
Oil Water Separator, Fixed Roof, 72,000 gpd	622795	D222	
Air Flotation Unit, DAF, Circular	622795	D237	
Storage Tank Line H2S Scrubbers:			
Scrubber, Packed Bed, V-510, 6000 lbs	622796	C239	
Scrubber, Packed Bed, V-511, 6000 lbs	622796	C240	
Asphalt Loading Operations:			
Loading Arm, Asphalt, 2 Total	403055	D29	
Loading Arm, Asphalt, 4 Total	403057	D25	
Incinerator C97:			
Incinerator, I-301, Natural Gas, Process Gas, 14 MMBTU/HR	612433	C97	

^{*}Attach copy of denial letter

7. Briefly describe the activity or equipment, and why it is necessary to the operation of your business. A schematic or diagram may be attached, in addition to the descriptive text.

World Oil is planning a refinery turnaround in late February 2022 and plans to shut down its vapor incinerator (C97) on or about February 25, 2022. The purpose of this C97 shutdown is to perform maintenance and internal inspections of C97, and also to allow SoCalGas to perform maintenance on their natural gas line supplying the facility. The incinerator cannot be operated during the maintenance and inspections, and without natural gas.

C97 currently serves as the primary vapor recovery/control system for the facility and receives emissions from fifteen storage tanks, the wastewater treatment system, asphalt blowing operations, asphalt truck loading operations, and refining operations.

World Oil petitions for variance coverage for the time C97 is offline as, during this time, it will not be able to vent to C97 emissions which may occur from the tanks, wastewater system components, and asphalt blowing operations. World Oil would like the variance to permit it to vent this equipment to portable air pollution control devices with a control efficiency equivalent to C97's (a storage tank and vacuum truck degassing system, which is the same system World Oil has used in the past when C97 has been out of service).

There will be no asphalt blowing or refinery operations during the time C97 is offline. Refinery and asphalt blowing operations will have been shut down for a planned turnaround several days prior to the planned shutdown of C97.

Tank Breathing Losses

When C97 is offline, the tanks connected to C97 will experience emissions that would, if no alternative control measures are taken, escape to the atmosphere. These tanks include: D35, D38, D39, D40, D47, D48, D49, D50, D71, D251, D252, D269, D270, D284, and D286, which are used to store naphtha, crude, gas oil, waste water, and slop oil (the "Storage Tanks"). Accordingly, World Oil proposes to vent the Storage Tanks to an alternative control device during the variance period, such that there will no excess emissions.

Vapors collected from the Storage Tanks (and wastewater treatment system) pass through H2S scrubbers C239 and C240 (the "Storage Tank Line H2S Scrubbers") and are continuously monitored for H2S concentration. A portable, temporary control device will be located downstream of the Storage Tank Line H2S scrubbers and continuous monitor; therefore, vapors collected from the Storage Tanks and wastewater treatment system will be continuously monitored and controlled for H2S by existing, permitted systems

throughout the variance period.

World Oil includes the Storage Tank Line H2S Scrubbers in this variance request only because the facility's permit requires that this equipment be vented to incinerator C97, but World Oil will be unable to vent the Storage Tank Line H2S Scrubbers to C97 during the variance period when C97 cannot be operated. World Oil therefore requests that the variance permit it to vent these scrubbers to an alternative control device.

Wastewater System Emissions

The vapor collection system for the wastewater system components D222 (an API separator) and D237 (a dissolved air flotation unit) (together, the "Wastewater Components"), is vented to incinerator C97, via the storage tank vent vapor collection line, pursuant to the facility's permit. As a result, all vapors collected from the Wastewater Components will be controlled by the proposed portable control device that will also serve the Storage Tanks.

Asphalt Loading Operations

World Oil vents emissions from the loading of asphalt into tank trucks for offsite shipment using loading racks D25 and D29 (the "Asphalt Loading Operations"). Asphalt is one of the primary products World Oil produces. As SoCalGas asked to schedule the natural gas line work during a period when World Oil will be faced with customer orders for asphalt to support infrastructure projects, World Oil requests that the variance permit it to continue the Asphalt Loading Operations and vent vapors collected from the Asphalt Loading Operations to a portable, temporary control device with a control efficiency equivalent to C97's.

World Oil proposes that this petition for a variance be heard on the consent calendar, and World Oil's counsel will reach out to District counsel to discuss this request.

8.	Is there a regular maintenance and/or inspection schedule for this equipment? Yes No	
	If yes, how often: Bimonthly and daily Date of last maintenance and/or inspection current date	_
	Describe the maintenance and/or inspection that was performed.	
	Daily visual inspections for any VOC leaks are performed by the operators and bimonthly Rule 1173 inspections for valves, fittings, pumps, compressor and pressure relief devices are performed on a regular basis by our third party inspectors.	

9. List all District rules, and/or permit conditions [indicating the specific section(s) and subsection(s)] from which you are seeking variance relief (if requesting variance from Rule 401 or permit condition, see Attachment A). Briefly explain how you are or will be in violation of each rule or condition (see Attachment A, Item 9, Example #2).

Rule	Explanation
Rule 203(b)	Rules 203(b), 2004(f)(1), and 3002(c)(1) require World Oil to operate all devices and
Rule 2004(f)(1)	equipment pursuant to the conditions specified in its facility permit. Specifically, Rule 203(b)
Rule 3002(c)(1)	requires that equipment not be operated contrary to the conditions specified in a permit to operate. Rule 2004(f)(1) requires a facility permit holder to comply with all rules and permit
"Connected to" portion of	conditions applicable to a facility. Rules 3002(c)(1) requires the operation of a Title V facility
Section D of Facility	and all equipment located at a Title V facility in compliance with all terms, requirements, and
Permit	conditions specified in the Title V permit at all times.
	World Oil's permit requires that it vent the Storage Tanks and Wastewater Components to C97 via the Storage Tank Line H2S Scrubbers and that it vent the Asphalt Loading Racks directly to C97. (See the "Connected To" column on pages 1-17 of Section D and on pages 1-4 of Section H). Since C97 will not be in operation while the maintenance and inspection work is performed and the natural gas curtailment is in effect, World Oil will not be able to comply with these permit requirements.

Case No.	Date of Action	Final Compliance Date	Explanation
Are any other equi		this location currently (o	r within the last six months) under varian
Case No.	Date of Action	Final Compliance Date	Explanation
2033-33	Variance granted July 15, 2021	August 21, 2021	The Hearing Board granted a variance allowing the facility to shut down to repequipment. There were no excess en
	,		
Have you received	any complaints from	the nublic regarding the	operation of the subject equipment or a
Have you received within the last six r		the public regarding the No 🔀	operation of the subject equipment or a
f yes, you should	be prepared to presen	t details at the hearing.	
	eyond your reasonable nd date(s) of occurren		the rule(s) and/or permit condition(s). Pr
on the natural gas shut down for a b Storage Tanks, V emissions from the noncompliance w	s line supplying the far rief period. Incinerato Vastewater Componer nese devices when C9 rith SCAGMD rules an	cility, incinerator C97 (was C97 serves as a vaponts, and Asphalt Loading is shut down. Absent d World Oil's current fac	allow SoCalGas to perform maintenance which requires natural gas to operate) must recovery control device for World Oil's gracks, but C97 will not be able to control a variance, there would be a period of cility permit during the shutdown, as the part of the compliance of the compliance with permit during the shutdown.
	sessed options to avoi orld Oil's reasonable c		performing the needed work, and there a
removed from se	rvice, the potential bre	eathing losses will need	n period, so unless the tanks are complet to be vented. To completely remove the nd cleaned pursuant to SCAQMD Rule 11

and other regulatory requirements. This process would take several weeks to accomplish, cost in excess of \$250,000 (project costs only), and would generate far greater emissions than leaving the tanks in operation during the C97 shutdown period. In addition, extensive economic and operational hardships would be realized by World Oil, employees, contractors, and crude oil suppliers as a result of these tanks being taken out of service for an extended period of time. For these reasons, completely removing the Storage Tanks from service would be beyond World Oil's reasonable control.

The Wastewater Components will need to continue to treat process water and rainwater that collects at the facility during the period of the variance.

With respect to the Asphalt Loading Operations, absent the variance, World Oil would also be forced to shut down operation during the variance period, despite the fact that continued operation of these units would result in no excess emissions (given that World Oil proposes to vent them to an alternative vapor control system during the variance period). SoCalGas informed World Oil that it must perform the maintenance work on the natural gas line supplying the facility on a weekday, when World Oil will face commitments to customers to provide asphalt. Shutting down the Asphalt Loading Operations would force World Oil to incur significant economic losses, as it would be unable to meet customer commitments during the variance period (absent receipt of a variance), resulting in large financial losses to World Oil and interrupting the flow of asphalt to critical infrastructure projects.

World Oil will install an alternative vapor control system for the shutdown period. World Oil will ensure that the supplier of the alternative vapor control system has a various locations permit for the system. However, World Oil still requires a variance to vent the Storage Tanks, Wastewater Components, and Asphalt Loading Operations to a control device other than the control device specified in its permit, incinerator C97.

15. When and how did you first become aware that you would not be in compliance with the rule(s) and/or permit condition(s)? Provide specific event(s) and date(s) of occurrence(s).

World Oil was informed by SoCalGas in early 2021 that it would need to perform maintenance on the natural gas line supplying World Oil's facility at a mutually agreed upon time that would minimize disruption to World Oil operations. World Oil agreed to allow SoCalGas to curtail natural gas supply to the facility during a planned turnaround during which World Oil is planning to perform maintenance and inspections on C97.

16. List date(s) and action(s) you have taken since that time to achieve compliance.

The following actions have been taken to achieve compliance:

- 1. Formulated plan for natural gas line work to be performed without any excess emissions.
- 2. Researched temporary control alternatives for use during work.
- 3. Prepared short variance petition.

17.	What would be the harm to your business during and/or	after the period	of the variance if the	variance were not
	granted?			

Economic losses: _	please see explan	ation below	
Number of employe	es laid off (if any):	undetermined	7

Provide detailed information regarding economic losses, if any, (anticipated business closure, breach of contracts, hardship on customers, layoffs, and/or similar impacts).

If the variance is not granted, World Oil would have to eliminate the VOC breathing loss emissions from the Storage Tanks by removing them from active service, cease use of the Wastewater Components, and cease all operation of the Asphalt Loading Racks.

As stated previously in response to Question 14, in order to remove the tanks from active service, the tanks would have to be drained, degassed and cleaned pursuant to SCAQMD Rule 1149 and other regulatory requirements. This process would take several weeks to accomplish, cost in excess of \$250,000 (project costs only), and would generate far greater emissions than leaving the tanks in operation (idle) during the shutdown period.

If World Oil were forced to cease use of the Asphalt Loading Operations, it estimates it could face \$350,000 per day in economic losses.

In addition, World Oil would have to deny SoCalGas's request to perform maintenance on their natural gas line that supplies the facility.

18. Can you curtail or terminate operations in lieu of, or in addition to, obtaining a variance? Please explain.

When incinerator C97 is offline, World Oil will have already stopped the bulk of its operations because the refinery will be in the middle of a turnaround. Specifically, World Oil will have already ceased all refining operations, including its asphalt blowing operations. There will be no emissions from these units.

VOC breathing loss emissions will be generated from the Storage Tanks and Wastewater Components. As identified in response to Question 14 above, the only way to completely eliminate the VOC breathing losses from these tanks would be to remove them from active service. Removing the tanks from active service would result in additional VOC emissions, excessive costs, and hardships to World Oil, its employees, contractors, and suppliers. The Wastewater Components, as well as wastewater tank D52, will be operated during the shutdown of C97.

As an alternative to removing the tanks from active service, World Oil is proposing to vent the breathing loss emissions to an alternative control device with a District various locations permit and a VOC destruction control efficiency of 99% or greater, equivalent to that of Incinerator I-301 (C97). The alternative control device will likely be a storage tank and vacuum truck degassing system (the same alternative control device World Oil used when it last shut down C97). As the alternative control device will have a VOC destruction efficiency equivalent to that of the permitted incinerator, use of the alternative control device should result in no excess emissions during the shutdown.

World Oil is proposing to vent the Asphalt Loading Operations to a similar alternative control device with a District various locations permit and a VOC destruction control efficiency of 99% or greater, equivalent to that of Incinerator I-301 (C97).

19. Estimate excess emissions, if any, on a daily basis, including, if applicable, excess opacity (the percentage of total opacity above 20% during the variance period). If the variance will result in no excess emissions, insert "N/A" here and skip to No. 20.

	(A)	(B)	(C)*
Pollutant	Total Estimated Excess Emissions (lbs/day)	Reduction Due to Mitigation (lbs/day)	Net Emissions After Mitigation (lbs/day)
N/A			

* Column A minus Column B = Colur	nn C
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Excess	Opacity:	%

 Show calculations used to estimate quantities in No. 19, or explain why there will be no excess emissions.

There will be no excess emissions during the shutdown since the VOC emissions from the Storage Tanks, Wastewater Components, and Asphalt Loading Operations will be controlled using alternative control devices with VOC destruction efficiency equivalent to that of the permitted incinerator.

For informational purposes, below is a summary of the controlled and uncontrolled VOC emissions related to the Storage Tanks, Wastewater Components, and Asphalt Loading. Uncontrolled VOC emissions are calculated by taking the hourly emission rate from the VOC Destruction Efficiency Test on December 20, 2020, and applying it to a 24 hour period. It should be noted that the estimates below are representative of normal operations and actual uncontrolled/unmitigated emissions are anticipated to be much less since refinery operations will be down for turnaround.

<u>Uncontrolled/Unmitigated VOC Emissions</u>

Daily Emissions (uncontrolled) = 569.3 lbs/day

<u>Controlled/Mitigated VOC Emissions (99% control)</u>
Daily Emissions (controlled) = 5.693 lbs/day

Excess VOC Emissions (also assuming 99% control for C97) = 0 lbs/day

21. Explain how you plan to reduce (mitigate) excess emissions during the variance period to the maximum extent feasible, or why reductions are not feasible.

World Oil is proposing to control emissions from the Storage Tanks, Wastewater Components, and Asphalt Loading Operations using alternative control devices with control efficiency equivalent to that of the permitted control device. One control system is planned for the Storage Tanks and Wastewater Components, and a second control system is planned for the Asphalt Loading Operations. Both systems are expected to be identical to the system World Oil used during its last variance when C97 could not be operated.

As such, there will be no excess emissions. Further, since the remainder of the facility will be shut down during the variance period, there are no available concurrent reductions that can be used as mitigations.

How do you plan to monitor or quantify emission levels from the equipment or activity(s) during the variance period, and to make such records available to the District? Any proposed monitoring does not relieve RECLAIM facilities from applicable missing data requirements.

VOC breathing loss emissions from the Storage Tanks would be calculated based on the duration of the shutdown. The duration of the shutdown would be monitored so breathing loss emissions can be calculated. Further, World Oil will record the quantity of asphalt loaded via the Asphalt Loading Operations, which will allow it to calculate emissions from those operations.

23. How do you intend to achieve compliance with the rule(s) and/or permit condition(s)? Include a detailed description of any equipment to be installed, modifications or process changes to be made, permit conditions to be amended, etc., dates by which the actions will be completed, and an estimate of total costs.

Compliance will be achieved once maintenance is complete, natural gas supply has been restored by SoCalGas, and incinerator C97 is back online and receiving the vent gases from the Storage Tanks, Wastewater Components, and Asphalt Loading Operations.

Given the limited duration and straightforward nature of the variance request, and given the absence of

excess emissions, World Oil proposes that this petition be heard on the consent calendar, and World Oil's counsel will reach out to District counsel to discuss this request.

World Oil proposes the following variance conditions:

- During the variance period, World Oil shall cease use of its asphalt blowing stills and crude unit
 operations.
- World Oil shall use a portable vapor control system or systems to control emissions from the Storage Tanks, Wastewater Components, and Asphalt Loading Operations whenever incinerator I-301 is not being used to control vent gases from these devices. World Oil shall use a portable vapor control system or systems with valid Permits to Operate issued by the South Coast AQMD. The portable vapor control system or systems shall have a minimum control efficiency of 95%.
- Petitioner shall not operate the portable vapor control systems in a manner inconsistent with the Permits to Operate for such equipment. All conditions set forth in the Permits to Operate will be followed during the variance period.
- Petitioner shall inform South Coast AQMD compliance personnel by calling 1-800-CUT-SMOG to report a Variance Notification seventy-two (72) hours prior to the start of the variance period.
- Petitioner shall inform the South Coast AQMD within one (1) hour of receiving any complaint(s) from the public.
- Petitioner shall notify the Clerk of the Hearing Board (<u>clerkofboard@aqmd.gov</u>) in writing and by calling 1-800-CUT-SMOG to report a *Variance Notification* within two (2) hours of achieving final compliance after the natural gas line maintenance work is complete, afterburner C281 is back online, and all affected devices are back in compliance with their permits.
- Petitioner shall pay all applicable fees to the Clerk of the Hearing Board or the variance shall be invalidated pursuant to Rule 303(k), except for excess emissions fees if applicable, which shall be paid within fifteen (15) days of notification in writing that the fees are due, unless otherwise ordered by the Hearing Board.

24.	the date by which variance period in	you expect to achieve final complian	n:February 25, 2022_ ce:March 4, 2022 (World Oil r ities are extended by factors outside V	equests a weeklong
	specifying dates of	nce is to extend beyond one year, your time increments for steps needed to Progress (see Attachment A, Item 24,	ou must include a Schedule of Increr o achieve compliance. See District Ru Example #3).	ments of Progress, ule 102 for definition
	List Increments	of Progress here:		
	1,1/4			
	N/A			
25.	List the names of a variance petition o	any District personnel with whom faci r any related Notice of Violation or No	lity representatives have had contact of otice to Comply.	concerning this
			Ext	
			Ext.	
		37		
	If the petition was	completed by someone other than the	ne petitioner, please provide their nam	e and title below.
	Name	Company	Title	

there	uted on 12/17/2	021 ,at	South Gate	, California
Exec	uted on 12/1/2) al	7	
			Ray Couillard Print Name	
Signa	ature		Print Name	
Title:	Refinery Manager	_		
26. SMAI ndividuals, or ollowing:	LL BUSINESS and TABL rentities meeting small b	E III SCHEDULE A usiness gross receip	FEES: To be eligible for reducts criterion [see District Rule	uced fees for small businesses, 303(h)], you must complete the
	D	eclaration Re R	educed Fee Eligibility	
	ne petitioner is			
a)	an individual, or	owner of the netition	ner herein, or a duly authorize	ed agent of the petitioner
0)	authorized to make t	the representations	set forth herein.	vo agains or any passage
lf yo	u selected 1a, above			
2. Th	ne petitioner is			
a) 🗌 a business that mee	ts the following defir	nition of Small Business as se	et forth in District Rule 102:
	SMALL BUSINESS m	neans a business wh	ich is independently owned a	and operated and meets the ivities of both concerns shall meet
	these criteria:	amiliated with anothe	er concern, the combined act	ivities of both someonie shall mest
	(a) the numb	er of employees is 1		
			s are \$500,000 or less or	
	(iii) the facility	y is a not-for-profit tr		
			-OR-	
b) \square an entity with total g	ross annual receipts	of \$500,000 or less.	
3. Th	nerefore, I believe the pereceptions according to the pereception of t	titioner qualifies for r ance with Rule 303(reduced fees for purpose of fi h).	ling fees and excess emission
l dec	lare under penalty of per	jury that the foregoin	ng is true and correct.	
Executed on		, at		, California
incodict on				
Signature			Print Name	
Γitle		1 4		
1		ATTA	CHMENT A	
TEM 1				
Type of Varia	ince Requested:			
(a)	SHORT: If compliand (Hearing will be held	ce with District rule(sapproximately 21 da	s) can be achieved in <u>90 days</u> sys from date of filing-10-day	s or less, request a short variance r posted notice required.)
(b)	REGULAR: If complif the variance reques	iance with District rust will extend beyond	le(s) will take <u>more than 90</u> I one year, you <u>must</u> include	days, request a regular variance. a specific detailed schedule of
				PAGE 10 OF 12
	ACH ADDITIONAL PAGES IF	MECECCARVI		PAGE 10 OF 12

Portion of Section D of Facility Permit Relevant to Variance Petition



800080 Facility ID: Revision #: March 30, 2021

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: CRUDE DISTII	LAT	ION	A DESCRIPTION OF STREET	arrenski armakina militarik	
System 1: CRUDE ATMO	SPHE	ERIC DISTI	LLATION UNIT		S4.1, S13.1, S15.1, S15.2
FRACTIONATOR, C-101, CRUDE TOWER, HEIGHT: 110 FT; DIAMETER: 9 FT A/N: 607637	D6	C97			
KNOCK OUT POT, D-110, OVERHEAD OFF GAS, HEIGHT: 8 FT 9 IN; DIAMETER: 2 FT A/N: 607637	D261				
ACCUMULATOR, D-101, NAPHTHA, LENGTH: 16 FT; DIAMETER: 5 FT WITH A/N: 607637	D287	C97			
VESSEL, WATER BOOT, HEIGHT: 4 FT; DIAMETER: 2 FT 6 IN			4.		
COLUMN, STRIPPER, KEROSENE, HEIGHT: 16 FT 9 IN; DIAMETER: 2 FT 8 IN A/N: 607637	D4				
FRACTIONATOR, C-102, DIESEL TOWER, HEIGHT: 28 FT 5 IN; DIAMETER: 3 FT 9 IN A/N: 607637	D5				
FRACTIONATOR, C-103, ATMOSPHERIC GAS OIL TOWER, HEIGHT: 7 FT 9 IN; DIAMETER: 3 FT 2 IN A/N: 607637	D1	D131			
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 607637	D165			2	H23.24
System 2: CRUDE VACU	UM I	DISTILLAT	ION UNIT		S4.1, S13.1, S15.1, S15.2

 (1) (1A) (1B) Denotes RECLAIM emission facto 	or.	
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Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4)Denotes BACT emission limit

Denotes air toxic control rule limit

(6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) See section J for NESHAP/MACT requirements



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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment		Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: CRUDE DISTII	LAT	ION			
FRACTIONATOR, 1ST STAGE, TOP VACUUM, C-104, HEIGHT: 29 FT; DIAMETER: 5 FT 2 IN A/N: 563995	D7.	C97	-		
FRACTIONATOR, 2ND STAGE, BOTTOM VACUUM, C-105, HEIGHT: 28 FT 1 IN; DIAMETER: 7 FT 6 IN A/N: 563995	D8	C97			
EJECTOR, SE-104, SE-105, FIRST STAGE, VACUUM, STEAM OPERATED A/N: 563995	D17		1		H23.7
EJECTOR, SE-101, SE-102, SE-103, SE-106, SE-107, SE-108, CROLL-REYNOLDS, 2ND STAGE, VACUUM, STEAM OPERATED, VACUUM JET-A/N: 563995	D18				H23.7
PROCESS TANK, HOT WELL, D-105, HEIGHT: 9 FT 6 IN; DIAMETER: 3 FT 5 IN A/N: 563995	D262				
DRUM, VESSEL, D-109, HEIGHT: 6 FT 11 IN: DIAMETER: 2 FT A/N: 563995	D263				
DRUM, VESSEL, D-119, HEIGHT: 4 FT 3 IN; DIAMETER: 10 IN A/N: 563995	D264				4
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 563995	D166				H23.8

*	(1) (14)(10)	Danatas	DECLA	INA	emission	factor
•	(1)((1A)	Denotes	KELLE	LIVI	emission	ractor

Denotes RECLAIM concentration limit (3)

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4)Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

See section J for NESHAP/MACT requirements (10)

^{**} Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



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The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: CRUDE DISTIL	LLATI	ON			
HEATER, H-501, ROAD OIL, NATURAL GAS, WITH LOW NOX BURNER, 6 MMBTU/HR WITH A/N: 474534	D19		NOX: PROCESS UNIT**	CO: 400 PPMV (5) [RULE 1146, 11-1-2013]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX 30 PPMV (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	
BURNER, NATURAL GAS, ZEECO, MODEL GLSF-12, WITH LOW NOX BURNER, 1 TOTAL; 6 MMBTU/HR	17 00	- v - 5	*		×
HEATER, PETROCHEM, ATMOSPHERIC CHARGE, NATURAL GAS ONLY, WITH LOW NOX BURNER, 39 MMBTU/HR WITH A/N: 433601	D20		NOX: LARGE SOURCE**	CO: 400 PPMV (5) [RULE 1146, 11-1-2013]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX 60 PPMV (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	
BURNER, LOW NOX BURNERS, NATURAL GAS, ZEECO, MODEL GLSF-12, WITH LOW NOX BURNER, 5 TOTAL; 7.8 MMBTU/HR					
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 433601	D167				H23.8



(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements



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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: CRUDE DISTII	LLAT	ION			
HEATER, JOY, VACUUM CHARGE, NATURAL GAS, WITH LOW NOX BURNER, FLUE GAS RECIRCULATION, 5.5 MMBTU/HR WITH A/N: 339698	D84	S194	NOX: PROCESS UNIT**	CO: 400 PPMV (5) [RULE 1146, 11-1-2013]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX 0.045 LBS/MMBTU (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D332.1
BURNER, NATURAL GAS, COEN, MODEL SDAF-10, MICRO-NOX, WITH LOW NOX BURNER, 5.5 MMBTU/HR	. *	1			
STACK A/N: 339698	S194	D84			
FUGITIVE EMISSIONS, MISCELLANEOUS	D182		-		H23.8
Process 2: TREATING/ST	RIPP	ING			
System 1: H2S REMOVA	L/SOI	UR GAS TR	EATING SYST	EM	S4.1, S18.1, S31.1
SCRUBBER, PACKED BED, V-401, SULFUR SCRUBBING MEDIA, 300,000 LBS, IN SERIES, HEIGHT: 50 FT; DIAMETER: 12 FT A/N: 438515	C217	C220 C221			E73.1, E73.2, E193.1, E193.4
SCRUBBER, PACKED BED, V-402, SULFUR SCRUBBING MEDIA, 300,000 LBS, IN SERIES, HEIGHT: 50 FT; DIAMETER: 12 FT A/N: 438515	C218	C220 C221			E73.1, E73.2, E193.1, E193.4

* (1) (1A) (1B) Denotes RECLAIM emission	sion factor	
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(3)Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit (4)

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10)See section J for NESHAP/MACT requirements



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FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: TREATING/ST	RIPP	ING			
SCRUBBER, PACKED BED, V-403, SULFUR SCRUBBING MEDIA, 300,000 LBS, IN SERIES, HEIGHT: 50 FT; DIAMETER: 12 FT A/N: 438515	C219	C220 C221			E73.1, E73.2, E193.1, E193.4
SCRUBBER, PACKED BED, V-410, POTASSIUM PERMANGANATE, POLISHER, 5,000 LBS, IN SERIES, HEIGHT: 10 FT; DIAMETER: 6 FT A/N: 438515	C220	C97 C217 C218 C219			E73.1, E193.2
SCRUBBER, PACKED BED, V-411, POTASSIUM PERMANGANATE, POLISHER, 5,000 LBS, IN SERIES, HEIGHT: 10 FT; DIAMETER: 6 FT A/N: 438515	C221	C97 C217 C218 C219	4.		E73.1, E193.2
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 438515	D235				H23.17
System 2: TANK VENT I	INE I	H2S REMOV	AL SYSTEM		
SCRUBBER, PACKED BED, V-510, SULFUR SCRUBBING MEDIA, 6,000 LBS, IN SERIES, HEIGHT: 8 FT; DIAMETER: 4 FT A/N:	C239	D35 D38 D39 D40 D47 D48 D49 D50 D71 C97 C240 D251 D252 D269 D270 D284 D286			E193.2, E193.4, E193.5
SCRUBBER, PACKED BED, V-511, SULFUR SCRUBBING MEDIA, 6,000 LBS, IN SERIES, HEIGHT: 8 FT; DIAMETER: 4 FT A/N:	C240	D35 D38 D39 D40 D47 D48 D49 D50 D71 C97 C239 D251 D252 D269 D270 D284 D286			E193.2, E193.4, E193.5

*	(1)(1)	A) (1B)	Denotes	RECLAIM	emission	factor
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Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7)

Denotes NSR applicability limit See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

See section J for NESHAP/MACT requirements (10)



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The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: TREATING/ST	RIPP	ING			
BLOWER, BL-514 AND BL-515, ONE STAND-BY, COMMON TO C239 AND C240, 3 HP A/N:	D242				
FUGITIVE EMISSIONS, MISCELLANEOUS A/N:	D244				H23.17
Process 3: LOADING AN	D UNI	LOADING			
System 1: ROAD OIL LO	ADIN	G/UNLOA	DING		The second secon
LOADING ARM, ASPHALT, FLEXIBLE HOSE, 4 TOTAL; DIAMETER: 4 IN A/N: 403057	D25	D271 D291		a service de la companya de la compa	C1.25, C6.5, C6.7, H23.14
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 403057	D168				H23.8
System 2: ASPHALT LO	ADIN	G/UNLOA	DING		
LOADING ARM, ASPHALT, 2 TOTAL; DIAMETER: 4 IN A/N: 403055	D29	C97		3	C1.11, C6.5, C6.7, H23.14
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 403055	D225				H23.8
UNLOADING ARM, ASPHALT, 4 TOTAL; DIAMETER: 4 IN A/N: 310122	D132			4	
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 310122	D169				H23.8
System 3: EAST AREA	NAPE	ITHA LOA	DING		S13.3

*	(1)	111	1) (1	חום	enotes	DECI	AIM	emission	factor
~	(1)	116	1)(1	BIL	enotes	KEUL	AIVI	emission	ractor

(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

See App B for Emission Limits

(7) Denotes NSR applicability limit

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements

^{**} Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 3: LOADING AND	D UNI	OADING			
LOADING ARM, TANK TRUCK / TRAILER, NAPHTHA, 2 TOTAL; DIAMETER: 3 IN A/N:	D136	C246 C247		VOC: 0.04 LBS/1000 GAL (4) [RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1) -BACT, 12-6-2002]; VOC: 0.08 LBS/1000 GAL (5) [RULE 462, 5-14-1999]	C1.33, H23.9, H23.22
FUGITIVE EMISSIONS, MISCELLANEOUS A/N:	D170				H23.8
System 4: CRUDE OIL	UNLO	ADING			
UNLOADING ARM, CRUDE OIL, 4 TOTAL; DIAMETER: 4 IN A/N: 310124	D138				
UNLOADING ARM, CRUDE OIL, 2 TOTAL, DIAMETER: 4 IN A/N: 336738	D154				* 1.
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 336738	D171				H23.8
System 5: BULK PETRO	LEUI	M LOADIN	G		
LOADING ARM, TANK TRUCK / TRAILER, BULK PETROLEUM, 6 TOTAL; DIAMETER: 4 IN A/N: 527595	D142	C246 C247.			B22.6
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 527595	D172				H23.8
System 6: CRUDE OIL/A	SPHA	LT FLUX I	RACK NO. 6		S31.2
UNLOADING ARM, TANK TRUCK, CRUDE OIL, ASPHALT FLUX, 3 TOTAL; DIAMETER: 3 IN A/N: 346489	D253				



- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
 - See App B for Emission Limits

- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements
- ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



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FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 3: LOADING ANI	UNL	OADING			
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 346489	D254	ь			H23.13
Process 4: WASTEWATE	RTRE	EATING SY	STEM		
System 1: WASTEWATE	RTRI	EATING SY	STEM		S1.1, S4.2
OIL WATER SEPARATOR, FIXED ROOF, ABOVE-GROUND, PAN AMERICA ENVIRONMENTAL, 72,000 GALS PER DAY, WIDTH: 12 FT 5 IN; HEIGHT: 4 FT 6 IN; LENGTH: 3 FT 5 IN WITH	D222	C97 D237		VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11, H23.12, H23.22
A/N: COMPARTMENT, MEDIA, COALESCING, 24 CU FT.	5				
AIR FLOATATION UNIT, DAF CIRCULAR; DIAMETER: 12 FT 9 IN TOP SECTION; DIAMETER: 10 FT 3 IN MAIN BODY, HEIGHT 10 FT 3 IN; CLOSED TOP, AND A SKIMMING ARM A/N:	D237	C97 D222		VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11, H23.22
FILTER, SAND, D-003, HEIGHT: 6 FT 8 IN; DIAMETER: 3 FT A/N:	D276				
FILTER, SAND, BACKWASH DRUM, D-015, HEIGHT: 8 FT 3 IN; DIAMETER: 4 FT A/N:	D277				
ACCUMULATOR, FLOC, D-013, LENGTH: 8 FT; DIAMETER: 4 FT A/N:	D278				H23.10

*	(1)(1A)	(1B)	Denotes	RECLAIM	emission	factor
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(3)Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit (4)

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

(10)



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The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 4: WASTEWATE	RTRE	EATING SY	STEM		
ACCUMULATOR, DAF WATER, D-014, HEIGHT: 4 FT 11 IN; DIAMETER: 3 FT A/N:	D279				
SETTLING TANK, OUTFALL WATER, D-005, HEIGHT: 9 FT 10 IN; DIAMETER: 12 FT 4 IN A/N:	D280				
FILTER, CARBON, V-021, HEIGHT: 9 FT 7 IN; DIAMETER: 6 FT 1 IN A/N:	D281				
FILTER, CARBON, V-022, HEIGHT: 9 FT 7 IN; DIAMETER: 6 FT 1 IN A/N:	D282				
TANK, AERATION, D-004, HEIGHT: 3 FT 7 IN; DIAMETER: 8 FT A/N:	D283				
INJECTOR, AIR A/N:	D33			VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	-
DRAIN SYSTEM COMPONENT A/N:	D193			VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11
FUGITIVE EMISSIONS, MISCELLANEOUS A/N:	D173				H23.13
Process 5: STORAGE TA System 1: FIXED ROOF	NKS	No. 30 May 10 Ma			
STORAGE TANK, FIXED ROOF, 423, NAPHTHA, GAS OIL, LIGHT DISTILLATE OIL, 20305 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 597148	D284	C239 C240		VOC: 500 PPMV (8) [40CFR 60 Subpart Kb, 10-15-2003]	B22.11, C1.20, D90.5, E336.1, H23.20, H23.22, K67.12

*	(1)	(1A)(1E) Denotes	RECLAIM	emission	factor
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Denotes RECLAIM concentration limit (3)

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit (7)

(9)

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

See section J for NESHAP/MACT requirements (10)



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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAI	NKS				
STORAGE TANK, FIXED ROOF, NO. 8705, GAS OIL, CRUDE OIL, WITH A MIXER, 8700 BBL; DIAMETER: 36 FT; HEIGHT: 48 FT A/N: 498827	D35	C239 C240			C1.32, H23.13, H23.19, H23.22, K67.6
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 412, ASPHALT FLUX, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 564022	D37				B22.3, B22.8, H23.19, K67.2
STORAGE TANK, FIXED ROOF, NO. 413, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 556994	D38	C239 C240			B22.3, H23.19, K67.2
STORAGE TANK, FIXED ROOF, NO. 414, WITH A MIXER, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 564027	D39	C239 C240			B22.3, H23.19, K67.2
STORAGE TANK, FIXED ROOF, NO. 415, PRV SET @ 0.375 PSIG, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620866	D40	C239 C240			B22.3, H23.19, H23.22, K67.2
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 416, ASPHALT FLUX, PRV SET @ 0.375 PSIG, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620867	D41				B22.3, B22.8, H23.19, K67.2
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 417, ASPHALT FLUX, PRV SET @ 0.375 PSIG, 20000 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620868	D42				B22.3, B22.8, H23.19, K67.2

*	(1)(1)	(1B)	Denotes RECLAII	M emission factor
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(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

(9) See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements



FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

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The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAI	NKS				
STORAGE TANK, FIXED ROOF, 419, NAPHTHA, GAS OIL, 20160 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 493999	D47	C239 C240			C1.20, H23.13, H23.19, H23.22, K67.6
STORAGE TANK, FIXED ROOF, 420, NAPHTHA, GAS OIL, PRV SET @ 0.375 PSIG, 20160 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620869	D48	C239 C240			C1.19, H23.13, H23.19, K67.6
STORAGE TANK, FIXED ROOF, 421, NAPHTHA, GAS OIL, PRV SET @ 0.375 PSIG, 20160 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620870	D49	C239 C240			C1.31, H23.13, H23.19, H23.22, K67.6
STORAGE TANK, FIXED ROOF, 422, NAPHTHA, GAS OIL, KEROSENE, PRV SET @ 0.375 PSIG, 20160 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 620871	D50	C239 C240			C1.20, H23.13, H23.19, H23.22, K67.6
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 2029, ASPHALT, WITH A MIXER, 2000 BBL; DIAMETER: 19 FT; HEIGHT: 40 FT A/N: 578906	D58	C59			A63.1, B59.3, C1.41, C6.14, H23.1, K67.11
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 578906	C59	D58			C6.10, D12.5, D322.1, E202.1, K67.10
STORAGE TANK, FIXED ROOF, 2030, ASPHALT, 2000 BBL; DIAMETER: 19 FT; HEIGHT: 40 FT A/N: 380744	D60	C61		-	A63.1, C1.8, H23.1



(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements



Section D Facility ID: Page: 12 800080 50

Revision #: 50 Date: March 30, 2021

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TA	NKS			ELICENTED DE LA	
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 380744	C61	D60			D12.5, D322.1
STORAGE TANK, FIXED ROOF, 10027, ASPHALT, WITH A MIXER AND INTERNAL STEAM COILS, 10000 BBL; DIAMETER: 42 FT 6 IN; HEIGHT: 40 FT 10 IN A/N: 589462	D62	C63			A63.1, B22.1, B59.3, C1.43, C6.17, H23.1, K67.2
CONDENSER, WATER SEAL, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 589462	C63	D62			C6.10, D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 2025, ASPHALT, WITH MIXER, 2000 BBL; DIAMETER: 19 FT; HEIGHT: 40 FT A/N: 613090	D64	C65		3	A63.1, B22.1, B59.5, C1.41, C6.14, H23.25, K67.13
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 613090	C65	D64			C6.10, D12.5, D322.1, E202.1, K67.10
STORAGE TANK, FIXED ROOF, 10028, ASPHALT, WITH A MIXER AND INTERNAL STEAM COILS, 10000 BBL; DIAMETER: 42 FT 6 IN; HEIGHT: 40 FT A/N: 589463	D66	C67			A63.1, B22.1, B59.3, C1.43, C6.17, H23.1, K67.2
CONDENSER, WATER SEAL, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 589463	C67	D66			C6.10, D12.5, D322.1



(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

(9) See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements



800080 Facility ID: 50 Revision #:

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FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAI	NKS	<u> </u>			
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 6606, DISTILLATE, ASPHALT, WITH INTERNAL STEAM COILS, WITH MIXER, 6600 BBL; DIAMETER: 32 FT ; HEIGHT: 48 FT A/N: 617116	D70	C203			C6.8, H23.2, K67.2
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 617116	C203	D70		,	D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 4208, WITH INTERNAL STEAM COILS, 4200 BBL; DIAMETER: 25 FT; HEIGHT: 48 FT A/N: 556995	D71	C239 C240			C6.9, H23.19, K67.2
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 4207, WITH A MIXER AND INTERNAL STEAM COILS, 4200 BBL; DIAMETER: 25 FT; HEIGHT: 48 FT A/N: 380753	D73	C206			C6.8, H23.2, K67.2
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 380753	C206	D73			D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 4210, WITH A MIXER AND INTERNAL STEAM COILS, 4200 BBL; DIAMETER: 25 FT; HEIGHT: 48 FT A/N: 380755	D75	C207			C6.8, H23.2, K67.2
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 380755	C207	D75			D12.5, D322.1

*	(1)(1	(1A) (1B)	Denotes I	RECL	AIM	emission	factor

Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit (7)

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit (4)

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

See section J for NESHAP/MACT requirements (10)



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Facility ID:	800080
Revision #:	50
Date:	March 30, 2021

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAI	VKS				
STORAGE TANK, FIXED ROOF, STEAM HEATED, 4211, WITH A MIXER AND INTERNAL STEAM COILS, 4200 BBL; DIAMETER: 25 FT; HEIGHT: 48 FT A/N: 380756	D76	C208			C6.8, H23.2, K67.2
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 380756	C208	D76			D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 2036, ASPHALT, 2000 BBL; DIAMETER: 19 FT; HEIGHT: 40 FT A/N: 578905	D123	C124		in many in a second	A63.1, B22.1, B59.4, C1.42, C6.15, H23.1, K67.11
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 578905	C124	D123			C6.10, D12.5, D322.1, E202.1, K67.10
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 1231, WITH A MIXER, ASPHALT, 1200 BBL; DIAMETER: 15 FT; HEIGHT: 40 FT A/N: 575578	D125	C126			A63.1, C1.34, C6.2, E71.1, H23.1
CONDENSER, WATER SEAL, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 575578	C126	D125			D12.2, D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 1232, ASPHALT, CUT-BACK ASPHALT, WITH MIXER, 1200 BBL; DIAMETER 15 FT; HEIGHT: 40 FT A/N: 556990	D127	C128		,	A63.1, B22.12, C1.4, E71.1, H23.1



- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits

- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements
- ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



800080 Facility ID: Revision #: March 30, 2021 Date:

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAI	VKS				
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 556990	C128	D127			C6.10, D12.2, D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 1233, WITH A MIXER, ASPHALT, 1200 BBL; DIAMETER: 15 FT; HEIGHT: 40 FT A/N: 575579	D129	C130			A63.1, C1.35, C6.8, E71.1, H23.1
CONDENSER, WATER SEAL, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 575579	C130	D129		5 .4 - 2 ¹ 8 ¹ A .	D12.2, D12.5, D322.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 2026, ASPHALT, WITH MIXER, 2000 BBL; DIAMETER: 19 FT; HEIGHT: 40 FT A/N: 578904	D152	C153			A63.1, B59.3, C1.41, C6.13, H23.1, K67.11
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 578904	C153	D152			C6.10, D12.5, D322.1, E202.1, K67.10
STORAGE TANK, FIXED ROOF, NO. 1234, ASPHALT, WITH MIXER, 1200 BBL; DIAMETER: 15 FT; HEIGHT: 40 FT A/N: 612432	D163	C164			C1.12, C6.2, E71.1, H23.1
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 612432	C164	D163			D12.5, D322.1
STORAGE TANK, FIXED ROOF, NO. 10001, CRUDE OIL, WITH A MIXER, 10307 BBL; DIAMETER: 41 FT; HEIGHT: 43 FT 10 IN A/N: 540826	D251	C239 C240			B22.4, C1.21, H23.13, H23.20, H23.22, K67.6



Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit (7)

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit (4)

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10)See section J for NESHAP/MACT requirements



Section D 800080 Facility ID:

Revision #: 50 Date: March 30, 2021

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAN	NKS				
STORAGE TANK, FIXED ROOF, NO. 3503, SLOP OIL, WASTE WATER, 3700 BBL; DIAMETER: 30 FT; HEIGHT: 29 FT 5 IN A/N: 539681	D252	C239 C240			B22.5, C1.31, H23.13, H23.20, H23.22, K67.6
STORAGE TANK, FIXED ROOF, LAB SLOP OIL, 500 GALS; DIAMETER: 3 FT 10 IN; LENGTH: 6 FT 3 IN A/N: 564003	D266				B22.7, C1.37, D90.4, H23.13, H23.23, K67.7
STORAGE TANK, FIXED ROOF, STEAM HEATED, NO. 2709, WITH INTERNAL STEAM COILS, 2956 BBL; DIAMETER: 21 FT; HEIGHT: 47 FT 11 IN A/N: 586970	D267	C268			A63.1, B59.2, C1.38, C6.11, H23.1, K67.2
CONDENSER, PACKED, 55-GAL DRUM, WITH STEEL WOOL A/N: 586970	C268	D267			C6.10, D12.5, D322.1
STORAGE TANK, FIXED ROOF, NO. 10002, CRUDE OIL, LIGHT DISTILLATE OIL, GAS OIL, NAPHTHA, WITH A MIXER, 10307 BBL; DIAMETER: 41 FT; HEIGHT: 43 FT 10 IN A/N: 585587	D269	C239 C240			B22.9, C1.39, D12.6, H23.13, H23.20, H23.22, K67.8
STORAGE TANK, FIXED ROOF, NO. 3504, SLOP OIL, WASTE WATER, 4029 BBL; DIAMETER: 30 FT; HEIGHT: 32 FT A/N: 588765	D270	C239 C240			B22.10, C1.31, H23.13, H23.20, H23.22, K67.6



Denotes RECLAIM concentration limit (3)

(5) (5A) (5B) Denotes command and control emission limit

Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit (4)

Denotes air toxic control rule limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10)See section J for NESHAP/MACT requirements ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



 Section D
 Page: 17

 Facility ID:
 800080

 Revision #:
 50

 Date:
 March 30, 2021

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 5: STORAGE TAN	NKS				
STORAGE TANK, FIXED ROOF, 418, NAPHTHA, GAS OIL, LIGHT DISTILLATE OIL, 20305 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 603730	D286	C239 C240		VOC: 500 PPMV (8) [40CFR 60 Subpart Kb, 10-15-2003]	B22.13, C1.20, D90.5, E336.1, H23.13, H23.20, H123.22, K67.12
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 620871	D174				H23.8
STORAGE TANK, HORIZONTAL, NO.4611, 716 GALS; DIAMETER: 4 FT ; LENGTH: 8 FT A/N: 617117	D289				B59.6, B163.1 K67.14
STORAGE TANK, HORIZONTAL, NO.4612, 716 GALS; DIAMETER: 4 FT ; LENGTH: 8 FT A/N: 617118	D290		, .		B59.6, K67.14

ķ .	(1)	(1A)	(1B)	Denotes	RECLAIM	emission	factor
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(3) Denotes RECLAIM concentration limit

(5) (5A) (5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

See App B for Emission Limits

(2) (2A) (2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

(10) See section J for NESHAP/MACT requirements

Portion of Section H of Facility Permit Relevant to Variance Petition



Section H Facility ID: Revision #:

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: TREATING/ST	RIPPI	NG			
System 2: TANK VENT L	INE B	2S REMOV	AL SYSTEM		
SCRUBBER, PACKED BED, V-510, SULFUR SCRUBBING MEDIA, 6,000 LBS, HEIGHT: 8 FT; DIAMETER: 4 FT A/N: 622796 Permit to Construct Issued: 01/27/21	C239	D35 D38 D39 D40 D45 D47 D48 D49 D50 D71 C97 D222 D237 D251 D252 D269 D270 D284 D286			E193.2, E193.4, E193.5
SCRUBBER, PACKED BED, V-511, SULFUR SCRUBBING MEDIA, 6,000 LBS, HEIGHT: 8 FT; DIAMETER: 4 FT A/N: 622796 Permit to Construct Issued: 01/27/21	C240	D35 D38 D39 D40 D45 D47 D48 D49 D50 D71 C97 D222 D237 D251 D252 D269 D270 D284 D286			E193.2, E193.4, E193.5
BLOWER, BL-514 AND BL-515, ONE STAND-BY, COMMON TO C239 AND C240, 3 HP A/N: 622796 Permit to Construct Issued: 01/27/21	D242				_
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 622796 Permit to Construct Issued: 01/27/21	D244				H23.17
Process 3: LOADING ANI					
System 3: EAST AREA	NAPH	THA LOAI	DING		S13.3

*	(1)	(1A)	(1B)	Denotes	RECLAIM	emission	factor
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(2) (2A) (2B) Denotes RECLAIM emission rate (4) Denotes BACT emission limit

Denotes RECLAIM concentration limit (5) (5A) (5B) Denotes command and control emission limit (6)

Denotes NSR applicability limit (7)

Denotes air toxic control rule limit

(9) See App B for Emission Limits (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) (10)See section J for NESHAP/MACT requirements



Section H Facility ID: Revision #:

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 3: LOADING ANI	UNL	OADING			
LOADING ARM, TANK TRUCK / TRAILER, NAPHTHA, 1 TOTAL; DIAMETER: 3 IN A/N: 614728 Permit to Construct Issued: 07/16/20	D136	C246 C247		VOC: 0.04 LBS/1000 GAL (4) [RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1) -BACT, 12-6-2002]; VOC: 0.08 LBS/1000 GAL (5) [RULE 462 5-14-1999]	H23.22
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 614728 Permit to Construct Issued: 07/16/20 Process 4: WASTEWATE	D170	FATING SV	STEM		H23.8
System 1: WASTEWATE					S1.1, S4.2
OIL WATER SEPARATOR, FIXED ROOF, ABOVE-GROUND, PAN AMERICA ENVIRONMENTAL, 72,000 GALS PER DAY, WIDTH: 12 FT 5 IN; HEIGHT: 4 FT 6 IN; LENGTH: 3 FT 5 IN WITH A/N: 622795 Permit to Construct Issued: 01/27/21 COMPARTMENT, MEDIA,	D222	C239 C240		VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11, H23.12, H23.22
COALESCING, 24 CU FT. AIR FLOATATION UNIT, DAF CIRCULAR; DIAMETER: 12 FT 9 IN TOP SECTION; DIAMETER: 10 FT 3 IN MAIN BODY, HEIGHT 10 FT 3 IN; CLOSED TOP, AND A SKIMMING ARM A/N: 622795 Permit to Construct Issued: 01/27/21	D237	C239 C240		VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11, H23.22

*	(1)	(AI)	(1B)	Denotes	RECLAIM	emission	factor
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(2) (2A) (2B) Denotes RECLAIM emission rate

(3) Denotes RECLAIM concentration limit (4) Denotes BACT emission limit

(5) (5A) (5B) Denotes command and control emission limit (6)

Denotes air toxic control rule limit

- (7)Denotes NSR applicability limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- See App B for Emission Limits
- (10)See section J for NESHAP/MACT requirements

^{**} Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



Section H Facility ID: Revision #:

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 4: WASTEWATE	RTRE	ATING SY	STEM		
FILTER, SAND, D-003, HEIGHT: 6 FT 8 IN; DIAMETER: 3 FT A/N: 622795 Permit to Construct Issued: 01/27/21	D276				
FILTER, SAND, BACKWASH DRUM, D-015, HEIGHT: 8 FT 3 IN; DIAMETER: 4 FT A/N: 622795 Permit to Construct Issued: 01/27/21	D277				
ACCUMULATOR, FLOC, D-013, LENGTH: 8 FT; DIAMETER: 4 FT A/N: 622795 Permit to Construct Issued: 01/27/21	D278	2-			H23.10
ACCUMULATOR, DAF WATER, D-014, HEIGHT: 4 FT 11 IN; DIAMETER: 3 FT A/N: 622795 Permit to Construct Issued: 01/27/21	D279		*.		
SETTLING TANK, OUTFALL WATER, D-005, HEIGHT: 9 FT 10 IN; DIAMETER: 12 FT 4 IN A/N: 622795 Permit to Construct Issued: 01/27/21	D280				
FILTER, CARBON, V-021, HEIGHT: 9 FT 7 IN; DIAMETER: 6 FT 1 IN A/N: 622795 Permit to Construct Issued: 01/27/21	D281				
FILTER, CARBON, V-022, HEIGHT: 9 FT 7 IN; DIAMETER: 6 FT 1 IN A/N: 622795 Permit to Construct Issued: 01/27/21	D282				

*	(1)	(IA)	(1B)	Denotes RE	CLAIM	emission	factor
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(2) (2A) (2B) Denotes RECLAIM emission rate Denotes BACT emission limit

Denotes RECLAIM concentration limit

Denotes air toxic control rule limit

(5) (5A) (5B) Denotes command and control emission limit (6)

(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

Denotes NSR applicability limit See App B for Emission Limits

(9)

See section J for NESHAP/MACT requirements (10)



Section H Page: 4 Facility ID: 800080 Revision #: 40

FACILITY PERMIT TO OPERATE LUNDAY-THAGARD CO DBA WORLD OIL REFINING

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 4: WASTEWATE	RTRE	CATING SY	STEM		
TANK, AERATION, D-004, HEIGHT: 3 FT 7 IN; DIAMETER: 8 FT A/N: 622795 Permit to Construct Issued: 01/27/21	D283				
INJECTOR, AIR A/N: 622795 Permit to Construct Issued: 01/27/21	D33			VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	14
DRAIN SYSTEM COMPONENT A/N: 622795 Permit to Construct Issued: 01/27/21	D193			VOC: 500 PPMV (5) [RULE 1176, 9-13-1996]	H23.10, H23.11
FUGITIVE EMISSIONS, MISCELLANEOUS A/N: 622795 Permit to Construct Issued: 01/27/21	D173				H23.13
Process 5: STORAGE TAI	NKS				
System 1: FIXED ROOF					
STORAGE TANK, FIXED ROOF, 423, NAPHTHA, GAS OIL, LIGHT DISTILLATE OIL, 20305 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N:	D284	C239 C240		VOC: 500 PPMV (8) [40CFR 60 Subpart Kb, 10-15-2003]	B22.11, C1.20, D90.5, E336.1, H23.20, H23.22, K67.12, K171.1
STORAGE TANK, FIXED ROOF, 418, NAPHTHA, GAS OIL, LIGHT DISTILLATE OIL. 20305 GALS; DIAMETER: 12 FT; HEIGHT: 24 FT A/N: 603730 Permit to Construct Issued: 08/13/19	D286	C239 C240		VOC: 500 PPMV (8) [40CFR 60 Subpart Kb, 10-15-2003]	B22.13, C1.20, D90.5, E336.1, H23.13, H23.20, H23.22, K67.12, K171.1, L341.1
FUGITIVE EMISSIONS, MISCELLANEOUS A/N:	D174				H23.8

*	(I)	(IA) (1	B) Denotes	RECLAIM	emission	factor
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Denotes RECLAIM concentration limit

(4)

^{(5) (5}A) (5B) Denotes command and control emission limit (6)

⁽⁷⁾ Denotes NSR applicability limit(9) See App B for Emission Limits

^{(2) (2}A) (2B) Denotes RECLAIM emission rate

Denotes BACT emission limit

Denotes air toxic control rule limit

^{(8) (8}A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)

⁽¹⁰⁾ See section J for NESHAP/MACT requirements

^{**} Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

Notices of Violation



South Coast Air Quality Management District 21865 COPLEY DRIVE, DIAMOND BAR, CA 91765-4178

NOTICE OF VIOLATION

P 65098

DATE OF VIOLATION				
Month:	Day:	2 U 20		
06	30	2020		

Facility Name:	Facility ID#:	Sector:
Lunday - Thagard Co DBA World	0: 1 Recfining = = = 900000	WL
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9301 Garfield Are	South and Gate one more all some on the land of the	280
Melling Address: 9302 Gurfield Aire	South Gute 90	1280

YOU ARE HEREBY NOTIFIED THAT YOU HAVE BEEN CITED FOR ONE OR MORE VIOLATIONS OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD) RULES, STATE LAW OR FEDERAL LAW. IF PROVEN, SUCH VIOLATION(S) MAY RESULT IN THE IMPOSITION OF CIVIL OR CRIMINAL PENALTIES.

DE	SCRIPTION	OF VIOLATIO	ONS	however & hull	A STATE OF THE DOC THE TOTAL AND A TRANSPORT WHEN AN AREA AND A TRANSPORT
	Authority*	Code Section or Rule No.	SCAQMD Permit to Operate or CARB Registration No.	Condition No. (If Applicable)	Description of Violation
	SCAQMD	The second		(1.17	Failure to keep data fur
	☐ CH&SC	30026	(4)	0	refinery ass to the incinerator (97.
1	CCR	300	e communes me un'		CASE NO SECURIO DE SECURIO DE LA COMPANSIONA DEL COMPANSIONA DEL COMPANSIONA DE LA C
	☐ CFR				and the state of the property of the state o
1	SCAQMD		- 1/ - 1/ - 1/	(6.10	Failure to keep multiple drum
	☐ CH&SC		s rest.		condensers below 120 dearces
	□ CCR		**************************************		Fahrenheit
	□ CFR		9547122	production of	Farrengelt.
1	SCAQMD			D12.2	Foilure to record differential pressure
	☐ CH&SC				and the same of th
3	□ CCR		gentlement in	ermin i brosso	man violanti (Nesrien) k isolat afficial violat
	□ CFR		ee that starts		With Source Penalty Assessment Program
+	SCAQMD			D 12,5	Failure to maintain the water level
	☐ CH&SC				in the drum contensors above 20
	□ CCR				
	☐ CFR		1 .		Inches of water column, to was made
1	SCAQMD			C1.19	Failure to conduct quarterly ATLG
	☐ CH&SC		_din_} g	(bet)	callbrations 2000mont mines
1	□ CCR				ne for all particulars
	☐ CFR	a man a service of	arrela grantinia.	Con Decide version	COR OF STATE OF THE STATE OF TH
rvi	ed To:	S MANY TOTAL	Photogram in Photogram		Served By: Date Notice Served:
1	lavid C	her keurs	Kind - commence and a second second	23) 15/2 1	1540 Hay Dany 6/4/21
le:	VIEUmmi	1.1 Man	email:	kuskien	V- (1 ☐ 909-396- ☐ 310-233- 701(hdang @ aqmd.gc



South Coast Air Quality Management District

NOTICE OF VIOLATION

Notice of Violation No.:
P65098
Issue Date:
06/04/2021
Date of Violation:
01/01/20 - 06/30/20
Additional page 1 of 2

Facility Name:	Facility ID:
Lunday-Thagard Co DBA World Oil Refining	800080

#	Authority	Code Section or Rule No.	SCAQMD Permit to Operate or CARB Registration No.	Condition No. (If Applicable)	Description of Violation
6	SCAQMD CH&SC CCR CFR	3002(c)(1) (continued)		C1.20	Failure to conduct quarterly ATLG calibrations for device D47, D48, and D284.
7	SCAQMD CH&SC CCR CFR			C1.31	Failure to conduct quarterly ATLG calibrations for device D49, D252, and D270.
8	SCAQMD CH&SC CCR CFR			C1.41	Failure to conduct quarterly ATLG calibrations for device D152.
9	SCAQMD □ CH&SC □ CCR □ CFR			C1.42	Failure to conduct quarterly ATLG calibrations for device D123.
10	SCAQMD CH&SC CCR CFR			C1.35	Failure to conduct quarterly Radar Gauge or other methods (ATLG) calibrations for device D129.



South Coast Air Quality Management District

NOTICE OF VIOLATION

Notice of Violation No.:	
P65098	
Issue Date:	
06/04/2021	The second second
Date of Violation:	
01/01/20 - 06/30/20	

Additional page 2 of 2

Facility Name:	Facility ID:
Lunday-Thagard Co DBA World Oil Refining	800080

DESCRIPTION OF VIOLATIONS

DESC	CRIPTION OF VIOL	ATIONS		G 191 M	The state of the s
#	Authority	Code Section or Rule No.	SCAQMD Permit to Operate or CARB Registration No.	Condition No. (If Applicable)	Description of Violation
11	SCAQMD □ CH&SC □ CCR □ CFR	3002(c)(1) (continued)		C1.38	Failure to conduct quarterly Radar Gauge or other methods (ATLG) calibrations for device D267.
- 3 ×	SCAQMD CH&SC CCR CFR				
	□ SCAQMD □ CH&SC □ CCR □ CFR				
	☐ SCAQMD ☐ CH&SC ☐ CCR ☐ CFR				
	☐ SCAQMD ☐ CH&SC ☐ CCR ☐ CFR				

South Coast Air Quality Management District 21865 COPLEY DRIVE, DIAMOND BAR, CA 91765-4178

P 74062

DAT	E OF VIOLA	TION
Month:	Day.	Year.
to 12 -	31.	-2020

NOTICE OF VIOLATION

Facility Name:		Facility ID#:		Sector:
Lunday-Thagard CO DBA World O	il refining	800080)	WL
Location Address:	South Gate		Zip:	780
Maling Address:	city:		Zip:	600
9302 Garfield Ave	South Galc		190	280

YOU ARE HEREBY NOTIFIED THAT YOU HAVE BEEN CITED FOR ONE OR MORE VIOLATIONS OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD) RULES, STATE LAW OR FEDERAL LAW. IF PROVEN, SUCH VIOLATION(S) MAY RESULT IN THE IMPOSITION OF CIVIL OR CRIMINAL PENALTIES.

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	Authority*	Code Section or Rule No.	SCAQMD Permit to Operate or CARB Registration No.	Condition No. (If Applicable)	Description of Violation		
	SCAQMD CH&SC CCR CFR	3,002 (9(1)	THIE V	C1-17	Gas to the minerator (Device TD C97) due to muterial build-up in profice plate of		
	CCR CFR	3002(°X1)	THE V	(1.28	MM white for talendar year 2020.		
3	SCAQMD CH&SC CCR CFR	300Z (4)(1)	Title V	(6.10			
1	SCAQMD CH&SC CCR CFR	1173(/)(1) (C)	Tille V		Congress of inspect 561 inaccessible Congress of during 4th Quarter 2020 Rule 1173 Reporting period and inspecting Companients after end of 9in Quarter 2020.		
5	SCAQMD CH&SC CCR CFR						
sen	red To:	ton	2	none: 5(c2) 928-	Mario Isabello -126/1021		
itie	s: 1	ci Engiler	Email:	Worldo leey	Phone No: Email:		